



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

X-R-I Testing

1961 Thunderbird
Troy, MI 48084-5474
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 3464141620
Expiration Date: 31 July 2013

Joseph G. Pinto, Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Chemical Processing

X-R-I Testing

1961 Thunderbird
Troy, MI 48084-5474

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev D - Nadcap Audit Criteria for Chemical Processing

Chemical Cleaning – Acid Cleaning (If Titanium Acid Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Acid” also)

Chemical Cleaning – Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Chemical Cleaning – Titanium Cleaning – Acid (This process also requires “Chemical Cleaning – Titanium Cleaning – Alkaline” to also be checked unless customer specifications permit otherwise)

Chemical Cleaning – Titanium Cleaning – Alkaline

Chemical Cleaning – Ultrasonic

Etch (AC7108/2 MUST ALSO BE SELECTED)

Surface Treatment/Passivation – Other

Surface Treatment/Passivation – QQ-P-35

Surface Treatment/Passivation– AMS-2700

Surface Treatment/Passivation– AMS-QQ-P-35

TESTING PERFORMED INTERNALLY IN SUPPORT OF CHEMICAL PROCESSING IN THE SCOPE OF THE AUDIT. (DO NOT CHECK TESTS THAT ARE OUTSOURCED.)

B6 Water Immersion/High Humidity Testing
Solution Analysis

AC7108/2 Rev B - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital, Pre-Penetrant, Temper)

Etching - Other

Local (Swab) Etch

Pre-Penetrant Etch

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