

SCOPE OF ACCREDITATION

NonDestructive Testing

X-R-I Testing
1961 Thunderbird
Troy, MI 48084-5474

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7114 Rev M - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation (to be used on audits before 5 January 2020)

AC7114 Rev N - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation (to be used on audits on/after 5 January 2020)

AC7114S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation Program (to be used on audits before 05 January 2020))

S-U0 User Unknown

S-U1 Honeywell

S-U10 GE

S-U11 The Boeing Company

S-U14 SAFRAN

S-U16 Bell Helicopter

S-U17 Sikorsky

S-U18 Hamilton Sundstrand

S-U2 Pratt & Whitney

S-U21 Eaton

S-U3 Rolls-Royce PLC

S-U4 Lockheed Martin

S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

S-U8 Airbus

AC7114/1 Rev L - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits before 5 January 2020)

AC7114/1S Rev M - Nadcap Supplemental Audit Criteria for Penetrant Suppliers Accreditation Program (to be used on audits before 05 January 2020)

S-U1 Honeywell

S-U10 GE
S-U11 The Boeing Company
S-U14 SAFRAN
S-U16 Bell Helicopter
S-U17 Sikorsky
S-U18 Hamilton Sundstrand
S-U2 Pratt & Whitney
S-U21 Eaton
S-U3 Rolls-Royce PLC
S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

**AC7114/2 Rev L - Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey
(to be used on audits before 5 January 2020)**

**AC7114/2S Rev M - Nadcap Supplemental Audit Criteria for NonDestructive Testing Magnetic
Particle Survey (to be used on audits before 05 January 2020)**

S-U1 Honeywell
S-U10 GE
S-U11 The Boeing Company
S-U16 Bell Helicopter
S-U17 Sikorsky
S-U18 Hamilton Sundstrand
S-U2 Pratt & Whitney
S-U21 Eaton
S-U3 Rolls-Royce PLC
S-U4 Lockheed Martin
S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

**AC7114/3 Rev L - Nadcap Audit Criteria for NonDestructive Testing Facility Ultrasonic Survey
(to be used on audits before 5 January 2020)**

**AC7114/3S Rev M - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility
Ultrasonic Survey (to be used on audits before 05 January 2020)**

S-U16 Bell Helicopter
S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)

**AC7114/4 Rev L - Nadcap Audit Criteria for NonDestructive Testing Facility Film Radiography
Survey (to be used on audits before 5 January 2020)**

**AC7114/4S Rev M - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility
Film Radiography Survey (to be used on audits before 5 January 2020)**

X-R-I Testing
Troy, MI

#3

S-U1 Honeywell
S-U10 GE
S-U11 The Boeing Company
S-U16 Bell Helicopter
S-U17 Sikorsky
S-U18 Hamilton Sundstrand
S-U2 Pratt & Whitney
S-U21 Eaton
S-U3 Rolls-Royce PLC
S-U6 Rolls-Royce Corporation (refer to U3 Supplemental questions)
S-U8 Airbus

AC7114/9 Rev A - Remote Image and Film Viewing (to be used on audits on/after 5 January 2020)

AC7114/10 - Nadcap Audit Criteria for NonDestructive Testing Facility Digital Radiography, Utilizing Digital Detector Array (DDA) & Computed Radiography (CR) Utilizing Photostimulable Luminescence (PSL) Survey (to be used on audits before 5 January 2020)

DDA